From: Karl Hendricks
To: Russ Abarr
Subject: Flare

**Date:** Thursday, August 08, 2019 9:42:19 AM

Attachments: <u>image002.png</u>

image004.png image006.png image008.png

After we noticed visible emissions off the flare during the loading of a E85 truck during the EPA inspection I contacted John Zink our flare manufacturer. On 8/20/2018 I spoke with the service technician from John Zink that setup our flare and told him what we saw and asked what the solution would be. He told me that they had setup the flare with the damper on the inlet of the blower fan open about 40% and to open the damper to 100% to eliminate the emissions during loading. On 8/20/2018 we opened the damper to the position they recommended and we kept a close eye on emissions from the flare during normal and E85 loads with no noticeable emissions. After we confirmed that this change seemed to solve the issue we marked the position of the damper to be sure it was clear to anyone working on this unit where the operating position should be.



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